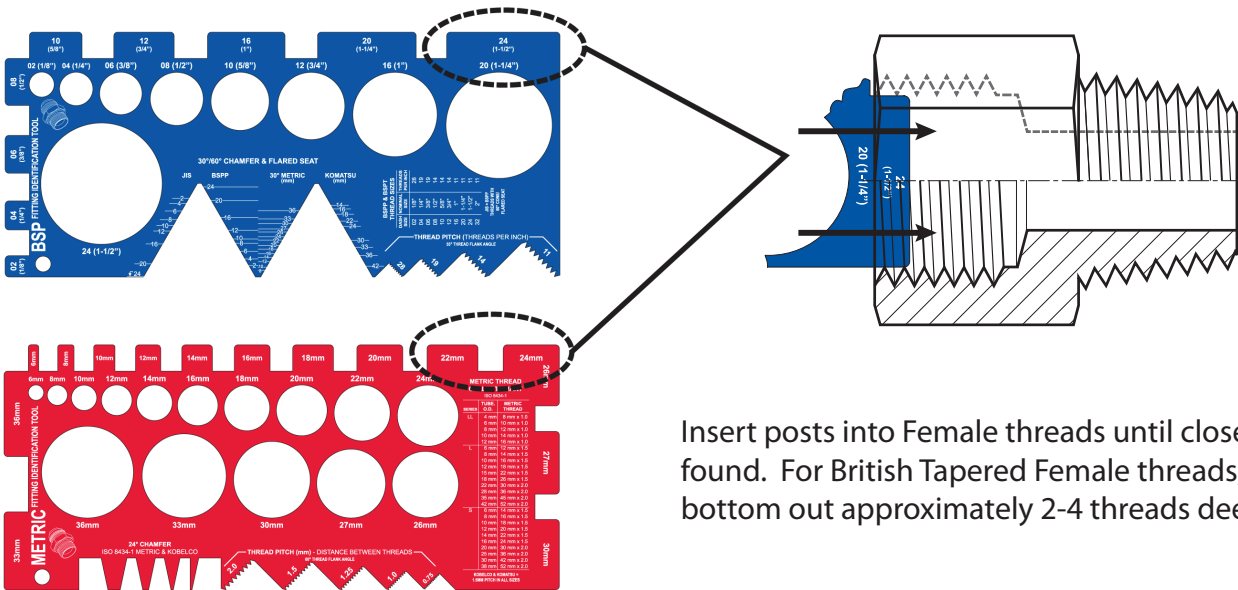


The International Fitting Identification Kit by

How to guide

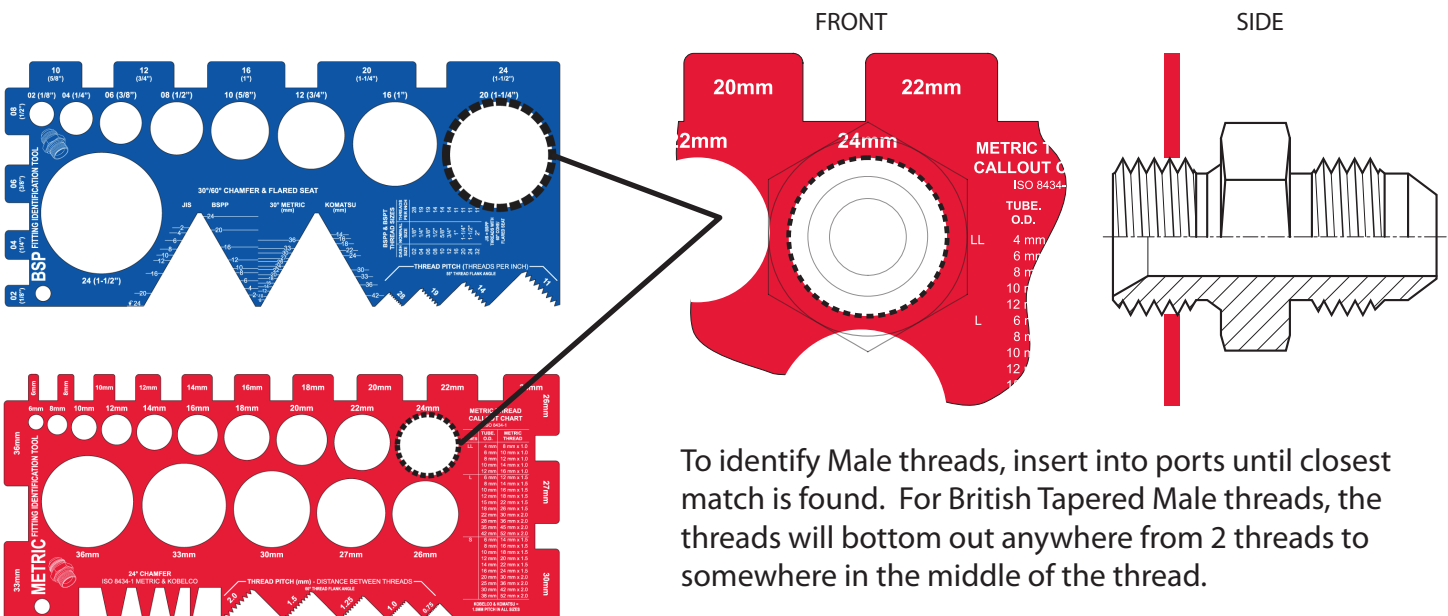
- 1) Place male thread into port holes, or female thread onto posts and note closest size match.
- 2) Line up threads on fitting with thread gauges and note closest match.
- 3) If the fitting has a nose-cone or chamfer, line up with the 30°/60° chamfer/flared seat section of the BSP tool and note closest match. If thread is DIN Metric, the 24° chamfer checker on the Metric tool can be used to verify the chamfer is 24° but will not indicate a size.
- 4) Refer to chart on either tool to verify match between thread size and corresponding thread pitch.

FEMALE THREADS



Insert posts into Female threads until closest match is found. For British Tapered Female threads, the post will bottom out approximately 2-4 threads deep.

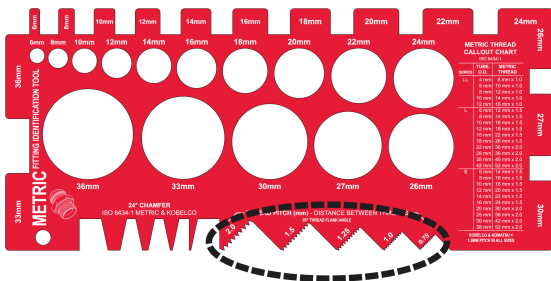
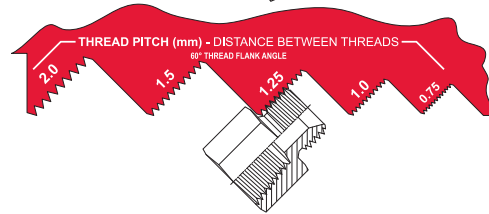
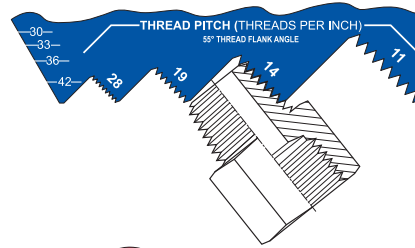
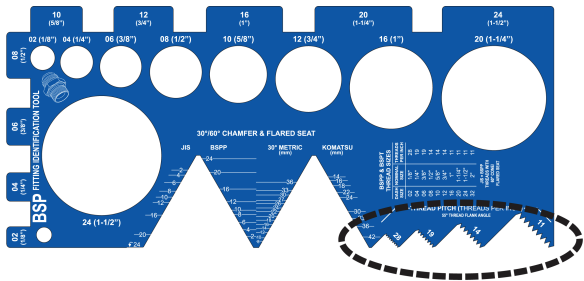
MALE THREADS



To identify Male threads, insert into ports until closest match is found. For British Tapered Male threads, the threads will bottom out anywhere from 2 threads to somewhere in the middle of the thread.

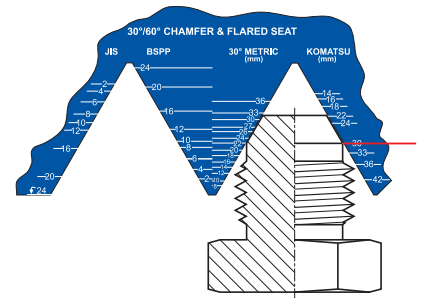
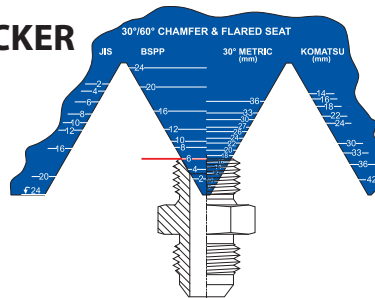
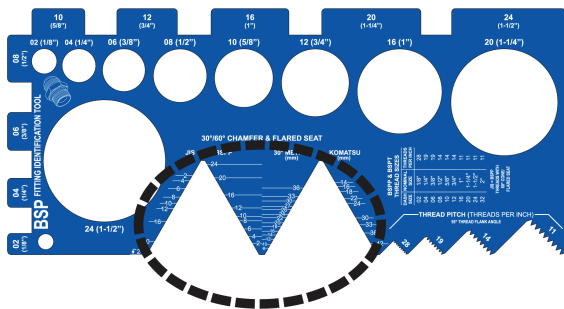
How to guide

THREAD GAUGE



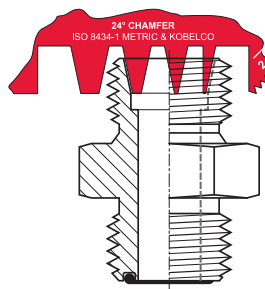
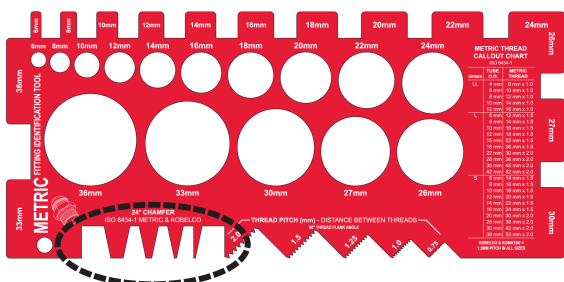
Line up threads along side the thread gauges until closest match is found. This section of the tool is unable to gauge female threads, however the corresponding male assembled with the given female can be used to identify the female thread pitch.

30°/60° NOSE-CONE & CHAMFER CHECKER



Depending on where the part lines up with the tool, the thread style and size is revealed. This is an added level of measurement to help with positive identification.

24° (DIN & KOBELCO) UNIVERSAL CHAMFER CHECKER



The 24° Chamfer Checker will help to verify 24° degree chamfers for all sizes of both DIN Metric and Kobelco threads, in one convenient area.